Instruction manual

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To learn more about Porter-Cable visit our website at:

http://www.porter-cable.com



IMPORTANT

Please make certain that the person who is to use this equipment carefully reads and understands these instructions before starting operations.

The Model and Serial No. plate is located on the main

housing of the tool. Record these numbers in the spaces below and retain for future reference.
Model No
Type
Serial No.

SAFETY GUIDELINES - DEFINITIONS

This manual contains information that is important for you to know and understand. This information relates to protecting YOUR SAFETY and PREVENTING EQUIPMENT PROBLEMS. To help you recognize this information, we use the symbols below. Please read the manual and pay attention to these sections.

A DANGER

indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

▲WARNING

indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

ACAUTION

indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

CAUTION

used without the safety alert symbol indicates potentially hazardous situation which, if not avoided, may result in property damage.

AWARNING Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known (to the State of California) to cause cancer, birth defects or other reproductive harm. Some example of these chemicals are:

- lead from lead-based paints
- crystalline silica from bricks and cement and other masonry products
- arsenic and chromium from chemically-treated lumber

Your risk from these exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, always wear MSHA/NIOSH approved, properly fitting face mask or respirator when using such tools.

AWARNING Improper operation or maintenance of this product could result in serious injury and property damage. Read and understand all warnings and operating instructions before using this tool. When using power tools, basic safety precautions should always be followed to reduce the risk of personal injury. For additional information visit our website www.porter-cable.com.

Additional Information regarding the safe and proper operation of power tools (i.e. a safety video) is available from the Power Tool Institute, 1300 Sumner Avenue, Cleveland, OH 44115-2851 (www.powertoolinstitute.com). Additional Information is also available from the National Safety Council, 1121 Spring Lake Drive, Itasca, IL 60143-3201, the American National Standards Institute ANSI 01.1Safety Requirements for Woodworking Machines, and the U.S. Department of Labor regulations.

AWARNING There are certain applications for which this tool was designed. Porter-Cable strongly recommends that this tool NOT be modified and/or used for any application other than for which it was designed. If you have any questions relative to its application DO NOT use the tool until you have written Porter-Cable and we have advised you.

Technical Service Manager Porter-Cable Corporation 4825 Highway 45 North Jackson, TN 38305

IMPORTANT SAFETY INSTRUCTIONS

AWARNING When using electric tools, basic safety precautions should always be followed to reduce the risk of fire, electric shock, and personal injury, including the following:

Read All Instructions.



AWARNING Read and understand all instructions. Failure to follow all instructions listed below, may result in electric shock, fire and/or serious personal injury.

SAVE THESE INSTRUCTIONS.

GROUNDING INSTRUCTIONS

This tool should be grounded while in use to protect the operator from electric shock. The tool is equipped with a 3-conductor cord and 3-prong grounding type plug to fit the proper grounding type receptacle. The green (or green and yellow) conductor in the cord is the grounding wire. Never connect the green (or green and yellow) wire to a live terminal.

If your unit is for use on less than 150 V, it has a plug that looks like that shown in Figure (A).

If it is for use on 150 to 250 V, it has a plug that looks like that shown in Figure (C).

An adapter, see Figure (B) is available for connecting Figure (B) type plugs to 2-prong receptacles. The green- colored rigid ear, lug, or the like, extending from the adapter must be connected to a permanent ground, such as a properly grounded outlet box. No adapter is available for a plug as shown in Figure (C).

EXTENSION CORDS

Use only 3-wire extension cords that have 3-prong grounding-type plugs and 3-pole receptacles that accept the tool's plug. Replace or repair damaged cords.

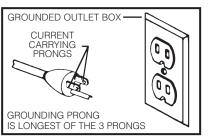


Fig. A

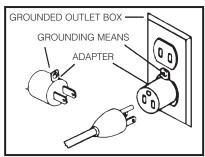


Fig. B

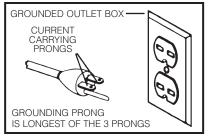


Fig. C

- 1. Keep Work Area Clean. Cluttered areas and benches invite injuries.
- **2. Consider Work Area Environment.** Don't expose power tools to rain. Don't use power tools in damp or wet locations. Keep work area well lit. Do not use tool in presence of flammable liquids or gases.
- **3. Guard Against Electric Shock.** Prevent body contact with grounded surfaces. For example; pipes, radiators, ranges, refrigerator enclosures.
- **4. Keep Children Away**. Do not let visitors contact tool or extension cord. All visitors should be kept away from work area.
- **5. Store Idle Tools.** When not in use, tools should be stored in dry, and high or locked-up place out of reach of children.
- **6. Don't Force Tool.** It will do the job better and safer at the rate for which it was intended.
- **7. Use Right Tool.** Don't force small tool or attachment to do the job of a heavy-duty tool. Don't use tool for purpose not intended for example don't use circular saw for cutting tree limbs or logs.
- **8. Dress Properly.** Do not wear loose clothing or jewelry. They can be caught in moving parts. Rubber gloves and non-skid footwear are recommended when working outdoors. Wear protective hair covering to contain long hair.
- 9. Use Safety Glasses. Also use face or dust mask if cutting operation is dusty.
- **10. Don't Abuse Cord.** Never carry tool by cord or yank it to disconnect from receptacle. Keep cord from heat, oil, and sharp edges.
- **11. Secure Work.** Use clamps or a vise to hold work. It's safer than using your hand and it frees both hands to operate tool.
- **12. Don't Overreach.** Keep proper footing and balance at all times.
- **13. Maintain Tools With Care.** Keep tools sharp and clean for better and safer performance. Follow instructions for lubricating and changing accessories. Inspect tool cords periodically and if damaged, have repaired by authorized service facility. Inspect extension cords periodically and replace if damaged. Keep handles dry, clean, and free from oil and grease.
- **14. Disconnect Tools.** When not in use, before servicing, and when changing accessories, such as blades, bits, cutters.
- **15. Remove Adjusting Keys and Wrenches.** Form habit of checking to see that keys and adjusting wrenches are removed from tool before turning it on.
- **16. Avoid Unintentional Starting.** Don't carry tool with finger on switch. Be sure switch is off when plugging in.
- 17. Extension Cords. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The EXTENSION CORD SELECTION table shows the correct size to use depending on cord length and nameplate ampere rating. If in doubt, use the next heavier gage. The smaller the gage number, the heavier the cord.
- **18. Outdoor Use Extension Cords.** When tool is used outdoors, use only extension cords intended for use outdoors and so marked.
- 19. Stay Alert. Watch what you are doing. Use common sense. Do not

operate tool when you are tired.

20. Check Damaged Parts. Before further use of the tool, a guard or other part that is damaged should be carefully checked to determine that it will operate properly and perform its intended function. Check for alignment of moving parts, binding of moving parts, breakage of parts, mounting, and any other conditions that may affect its operation. A guard or other part that is damaged should be properly repaired or replaced by an authorized service center unless otherwise indicated elsewhere in this instruction manual. Have defective switches replaced by authorized service center. Do not use tool if switch does not turn it on and off.

SAVE THESE INSTRUCTIONS

SPECIFIC SAFETY RULES AND SYMBOLS FOR ROUTERS

- HOLD TOOL BY INSULATED GRIPPING SURFACES WHEN PERFORMING AN OPERATION WHERE THE CUTTING TOOL MAY CONTACT HIDDEN WIRING OR ITS OWN CORD. Contact with a "live" wire will make exposed metal parts of the tool "live" and shock the operator.
- 2. TIGHTEN COLLET NUT SECURELY to prevent the bit from slipping.
- PROVIDE CLEARANCE under workpiece for router bit when throughcutting.
- 4. CHECK TO SEE THAT THE CORD will not "hang up" during operation.
- 5. CLEAR THE ROUTER BIT AREA before starting motor.
- **6. MAINTAIN FIRM GRIP ON TOOL** to resist starting torque.
- KEEP HANDS CLEAR OF BIT WHEN MOTOR IS RUNNING to prevent personal injury.
- **8. LET THE MOTOR COME TO A COMPLETE STOP** before putting the tool down.
- NEVER TOUCH ROUTER BITS AFTER USE. They may be extremely hot.
- **10. AVOID "CLIMB-CUTTING".** (See section "USING THE TOOL" in this manual). "Climb-cutting" increases the chance for loss of control resulting in possible personal injury.
- 11. DO NOT HAND-HOLD THE ROUTER IN AN UPSIDE-DOWN OR HORIZONTAL POSITION. The motor can separate from the base if not properly attached according to the instructions (See "ATTACHING THE MOTOR TO THE ROUTER") section.
- **12. SOME WOOD CONTAINS PRESERVATIVES WHICH CAN BE TOXIC.** Take extra care to prevent inhalation and skin contact when working with these materials. Request, and follow, any safety information available from your material supplier.

SYMBOL	DEFINITION
V	 volts
Α	 amperes
Hz	 hertz
W	 watts
kW	 kilowatts
μF	 microfarads
I	 liters
kg	 3
N/cm²	newtons per square centimeter
Pa	pascals
h	 hours
min	
S	 seconds
\sim	 alternating current
3 ~	 three-phase alternating current
3N ~	 three-phase alternating current with neutral
	 direct current
n _o	 no load speed
\sim	 alternating or direct current
	 Class II Construction
	 splash-proof construction
••	 watertight construction
/min	 revolutions or reciprocation per minute

REPLACEMENT PARTS

When servicing use only identical replacement parts.

MOTOR

Many Porter-Cable tools will operate on either D.C., or single phase 25 to 60 cycle A.C. current and voltage within plus or minus 5 percent of that shown on the specification plate on the tool. Several models, however, are designed for A.C. current only. Refer to the specification plate on your tool for proper voltage and current rating.

CAUTION Do not operate your tool on a current on which the voltage is not within correct limits. Do not operate tools rated A.C. only on D.C. current. To do so may seriously damage the tool.

EXTENSION CORD SELECTION

If an extension cord is used, make sure the conductor size is large enough to prevent excessive voltage drop which will cause loss of power and possible motor damage. A table of recommended extension cord sizes will be found in this section. This table is based on limiting line voltage drop to 5 volts (10 volts for 230 volts) at 150% of rated amperes.

If an extension cord is to be used outdoors it must be marked with the suffix W-A or W following the cord type designation. For example – SJTW-A to indicate it is acceptable for outdoor use.

Length of Cord in Feet										
	115V	25 Ft.	50 Ft.	100 Ft.	150 Ft.	200 Ft.	250 Ft.	300 Ft.	400 Ft.	500 Ft.
	230V	50 Ft.	100 Ft.	200 Ft.	300 Ft.	400 Ft.	500 Ft.	600 Ft.	800 Ft.	1000 Ft.
	0-2	18	18	18	16	16	14	14	12	12
_	2-3	18	18	16	14	14	12	12	10	10
Rating	3-4	18	18	16	14	12	12	10	10	8
Ra	4-5	18	18	14	12	12	10	10	8	8
ere	5-6	18	16	14	12	10	10	8	8	6
Ampere	6-8	18	16	12	10	10	8	6	6	6
	8-10	18	14	12	10	8	8	6	6	4
late	10-12	16	14	10	8	8	6	6	4	4
leb	12-14	16	12	10	8	6	6	6	4	2
Nameplate	14-16	16	12	10	8	6	6	4	4	2
_	16-18	14	12	8	8	6	4	4	2	2
	18-20	14	12	8	6	6	4	4	2	2

FUNCTIONAL DESCRIPTION

FOREWORD

The router is one of the most useful tools in the woodworking field. It may be used for many cutting and shaping operations such as slotting, mortising, dadoing, grooving, rabbeting, corner-rounding, beading, dovetailing, veining, inlay work, etc.

ASSEMBLY

SELECTING THE BIT

This Router comes with a 1/4" split type collet which accommodates bits with 1/4" shanks.

ACAUTION

Disconnect tool from power source while preparing it for use, making adjustments, and when it is not in use.

INSTALLING AND REMOVING THE BIT

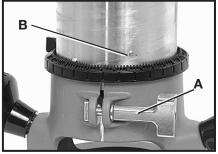




Fig. 1 Fig. 2

AWARNING DISCONNECT TOOL FROM POWER SOURCE.

- 1. To remove motor unit from base unit: Open the clamp (A) Fig. 1. While holding base, turn power unit COUNTERCLOCKWISE until lower pin (B) in motor housing is disengaged from groove in base. Lift power unit free from base unit.
- 2. Clean and insert shank of bit into collet until shank bottoms, then back it out approximately 1/16".

Do not use router bits with a diameter in excess of 1.5" in this tool.

- 3. Lay power unit on its side on bench with the collet pointing AWAY from you.
- 4. Place one wrench on flats of chuck with the opposite end of the wrench resting on the bench to your left (Fig. 2).
- 5. Place other wrench on collet and tighten COUNTERCLOCKWISE. TIGHTEN FIRMLY.
- 6. To remove the bit, reverse the procedure.

AVOID POSSIBLE DAMAGE TO COLLET. NEVER TIGHTEN COLLET WITHOUT BIT.

ATTACHING THE MOTOR TO THE ROUTER BASE

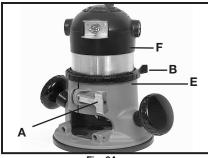
AWARNING DISCONNECT TOOL FROM POWER SOURCE.

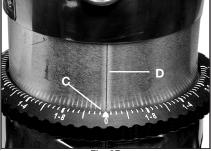
- 1. Open the clamp (A) Fig. 1 and set the power unit in the base unit.
- 2. Align the lower pin of the power unit (B) Fig. 1 with the groove in the base.
- 3. Rotate the power unit CLOCKWISE into the base until the upper guide pins are set in the groove of the base.
- 4. Close the clamp.

ADJUSTING DEPTH OF CUT

AWARNING DISCONNECT TOOL FROM POWER SOURCE.

- 1. Open the clamp (A) Fig. 3A.
- 2. Hold the base (E) and turn the power unit (F) Fig. 3A COUNTER-CLOCK-WISE until the tip of the bit is above the bottom of the base.
- Set the tool on a flat surface.
- 4. Turn the power unit (F) Fig. 3A CLOCKWISE until bit touches the work.
- 5. Close the clamp (A) Fig. 3A.
- 6. Rotate the depth adjusting ring (B) Fig. 3A until the zero-line (C) Fig. 3B is opposite the index line (D) Fig. 3B on the housing.
- 7. Open the clamp (A) Fig. 3A.
- 8. Tip the router so that the bit is clear of the wood surface. Turn the power unit (F) Fig. 3A CLOCKWISE until the index line (D) Fig. 3B on the motor housing reaches the desired depth indicated on the ring.
- 9. Close the clamp (A) Fig. 3A.





. 3A

NOTE: Setting the index line to 1/4" on the ring means the cutting edge of the bit is exposed 1/4" below the base.

OPERATION

CONNECTING TO POWER SOURCE

AWARNING

Before connecting tool to power source ALWAYS MAKE SURE SWITCH IS IN THE "OFF" POSITION. Also check that the power circuit is the same as that shown on specification plate of the router.

STARTING AND STOPPING THE MOTOR

▲ CAUTION

Before starting the router, make sure that the bit is clear of the workpiece and foreign objects. Keep a firm grip on router to resist starting torque.

Start and stop the motor by setting the toggle switch (A) Fig. 4 to the "ON" or "OFF" position.



Fig. 4

▲ CAUTION

To avoid personal injury or damage to finished work, always allow the motor to come to a COMPLETE STOP before setting it down.

USING THE ROUTER

IMPORTANT: Before using your router, consider the kind and total amount of material to be removed. Depending on the workpiece, more than one cut may be necessary to avoid overloading the motor. Before beginning the cut on the actual workpiece, make a sample cut on a piece of scrap lumber to show exactly how the cut will look, as well as enable you to check dimensions.

ACAUTION

Always be sure that the work is rigidly clamped or otherwise secured before making a cut.

Generally speaking, when working on a bench, the workpiece should be held on the bench by wood clamps. When routing edges, the router should be held firmly down and against the work by both auiding knobs.

Since the cutter rotates clockwise (when viewing router from top), the router should be moved from left to right as you stand facing the work (see Fig. 5). When working on the inside of a templet, move router in clockwise

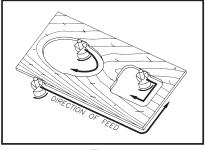


Fig. 5

direction. When working on the outside of a templet, move router in a counterclockwise direction.

▲WARNING

Avoid "Climb-Cutting" (cutting in direction opposite that shown in Fig. 5). "Climb-Cutting" increases the chance for loss of control resulting in possible personal injury. When "Climb-Cutting" is required (backing around a corner), exercise extreme caution to maintain control of router.

The speed and depth of cut will depend largely on the type of workpiece. Keep the cutting pressure constant, but do not crowd the router so the motor speed slows excessively. More than one pass may be necessary on exceptionally hard woods or problem materials to get the desired depth of cut. When making cuts on all four edges of the workpiece, make the first cut on the end of the piece across the grain. Thus, if chipping of wood occurs at the end of a cut, it will be removed when making the next cut parallel with the grain.

THE EDGE GUIDE

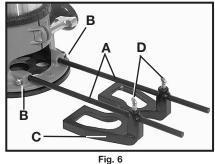
An optional Edge Guide is available to aid straight edge planing, parallel grooving, and dado or slotting operations.

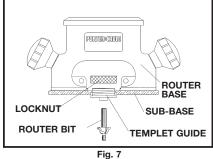
To assemble, insert guide rods (A) in holes in base Fig. 6 and secure with screws (B). Adjust the guide (C) on the rods and secure it with thumb screws (D).

TEMPLET GUIDES

A wide variety of templet guides is available for use in pattern and templet routing operations. Fig. 7 shows a typical combination bit, templet guide, and locknut.

A WARNING DISCONNECT TOOL FROM POWER SOURCE.





Fi₍

To install, insert templet guide in center hole of router base and secure in place with the locknut.

BEFORE CONNECTING TOOL TO POWER SOURCE, install the bit, adjust the depth of cut, and rotate the router chuck by hand. Make sure that the bit or collet do not contact templet guide.

MAINTENANCE

KEEP TOOL CLEAN

Periodically blow out all air passages with dry compressed air. Remove buildup of grime resulting from working with green or sappy wood. All plastic parts should be cleaned with a soft damp cloth. NEVER use solvents to clean plastic parts. They could possibly dissolve or otherwise damage the material.

ACAUTION Wear safety glasses while using compressed air.

FAILURE TO START

Should your tool fail to start, check to make sure the prongs on the cord plug are making good contact in the outlet. Also, check for blown fuses or open circuit breakers in the line.

LUBRICATION

This tool has been lubricated with a sufficient amount of high grade lubricant for the life of the unit under normal operating conditions. No further lubrication is necessary.

BRUSH INSPECTION AND LUBRICATION

For your continued safety and electrical protection, brush inspection and replacement on this tool should ONLY be performed by an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER.

At approximately 100 hours of use, take or send your tool to your nearest authorized Porter-Cable Service Station to be thoroughly cleaned and inspected. Have worn parts replaced and lubricate with fresh lubricant. Have new brushes installed, and test the tool for performance.

Any loss of power before the above maintenance check may indicate the need for immediate servicing of your tool. DO NOT CONTINUE TO OPERATE TOOL UNDER THIS CONDITION. If proper operating voltage is present, return your tool to the service station for immediate service.

SERVICE AND REPAIRS

All quality tools will eventually require servicing or replacement of parts due to wear from normal use. These operations, including brush inspection and replacement, should ONLY be performed by either an AUTHORIZED PORTER-CABLE SERVICE STATION or a PORTER-CABLE/DELTA FACTORY SERVICE CENTER. All repairs made by these agencies are fully guaranteed against defective material and workmanship. We cannot guarantee repairs made or attempted by anyone other than these agencies.

Should you have any questions about your tool, feel free to write us at any time. In any communications, please give all information shown on the nameplate of your tool (model number, type, serial number, etc.).

ACCESSORIES

A complete line of accessories is available from your Porter-Cable•Delta Supplier, Porter-Cable•Delta Factory Service Centers, and Porter-Cable Authorized Service Stations. Please visit our Web Site www.porter-cable.com for a catalog or for the name of your nearest supplier.

AWARNING

Since accessories other than those offered by Porter-Cable Delta have not been tested with this product, use of such accessories could be hazardous. For safest operation, only Porter-Cable · Delta recommended accessories should be used with this product.

PORTER-CABLE LIMITED ONE YEAR WARRANTY

Porter-Cable warrants its Professional Power Tools for a period of one year from the date of original purchase. We will repair or replace at our option, any part or parts of the product and accessories covered under this warranty which, after examination, proves to be defective in workmanship or material during the warranty period. For repair or replacement return the complete tool or accessory, transportation prepaid, to your nearest Porter-Cable Service Center or Authorized Service Station. Proof of purchase may be required. This warranty does not apply to repair or replacement required due to misuse, abuse, normal wear and tear or repairs attempted or made by other than our Service Centers or Authorized Service Stations.

ANY IMPLIED WARRANTY, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WILL LAST ONLY FOR ONE (1) YEAR FROM THE DATE OF PURCHASE.

To obtain information on warranty performance please write to: PORTER-CABLE CORPORATION, 4825 Highway 45 North, Jackson, Tennessee 38305; Attention: Product Service. THE FOREGOING OBLIGATION IS PORTER-CABLE'S SOLE LIABILITY UNDER THIS OR ANY IMPLIED WARRANTY AND UNDER NO CIRCUMSTANCES SHALL PORTER-CABLE BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

NOTES

PORTER-CABLE • DELTA SERVICE CENTERS (CENTROS DE SERVICIO DE PORTER-CABLE • DELTA) (CENTRE DE SERVICE PORTER-CABLE • DELTA)

Parts and Repair Service for Porter-Cable • Delta Power Tools are Available at These Locations (Obtenga Refaccion de Partes o Servicio para su Herramienta en los Siguientes Centros de Porter-Cable • Delta) (Locations où vous trouverez les pièces de rechange nécessaires ainsi qu'un service d'entretien)

ARIZONA

Tempe 85282 (Phoenix) 2400 West Southern Avenue Suite 105

Phone: (602) 437-1200 Fax: (602) 437-2200

CALIFORNIA

Ontario 91761 (Los Angeles) 3949A East Guasti Road Phone: (909) 390-5555 Fax: (909) 390-5554

San Diego 92111 7638 Clairemnot Blvd. Phone: (858) 277-9595 Fax: (858) 277-9696

San Leandro 94577 (Oakland) 3039 Teagarden Street Phone: (510) 357-9762 Fax: (510) 357-7939

COLORADO

Arvada 80003 (Denver) 8175 Sheridan Blvd., Unit S Phone: (303) 487-1869 Fax: (303) 487-1868

FLORIDA

Davie 33314 (Miami) 4343 South State Rd. 7 (441) Unit #107 Phone: (954) 321-6635 Fax: (954) 321-6638

Tampa 33609 4538 W. Kennedy Boulevard Phone: (813) 877-9585 Fax: (813) 289-7948

GEORGIA

Forest Park 30297 (Atlanta) 5442 Frontage Road, Suite 112 Phone: (404) 608-0006 Fax: (404) 608-1123

II I INOIS

Addison 60101 (Chicago) 400 South Rohlwing Rd. Phone: (630) 424-8805 Fax: (630) 424-8895

Woodridge 60517 (Chicago) 2033 West 75th Street Phone: (630) 910-9200 Fax: (630) 910-0360

MARYLAND

Elkridge 21075 (Baltimore) 7397-102 Washington Blvd. Phone: (410) 799-9394 Fax: (410) 799-9398

MASSACHUSETTS

Franklin 02038 (Boston) Franklin Industrial Park 101E Constitution Blvd. Phone: (508) 520-8802 Fax: (508) 528-8089

MICHIGAN

Madison Heights 48071 (Detroit) 30475 Stephenson Highway Phone: (248) 597-5000 Fax: (248) 597-5004

MINNESOTA

Minneapolis 55429 5522 Lakeland Avenue North Phone: (763) 561-9080 Fax: (763) 561-0653

MISSOURI

North Kansas City 64116 1141 Swift Avenue Phone: (816) 221-2070 Fax: (816) 221-2897

St. Louis 63119 7574 Watson Road Phone: (314) 968-8950 Fax: (314) 968-2790

NEW YORK

Flushing 11365-1595 (N.Y.C.) 175-25 Horace Harding Expwy. Phone: (718) 225-2040 Fax: (718) 423-9619

NORTH CAROLINA

Charlotte 28270 9129 Monroe Road, Suite 115 Phone: (704) 841-1176 Fax: (704) 708-4625

OHIO

Columbus 43214 4560 Indianola Avenue Phone: (614) 263-0929 Fax: (614) 263-1238 Cleveland 44125 8001 Sweet Valley Drive Unit #19 Phone: (216) 447-9030 Fax: (216) 447-3097

OREGON

Portland 97230 4916 NE 122 nd Ave. Phone: (503) 252-0107 Fax: (503) 252-2123

PENNSYLVANIA

Willow Grove 19090 (Philadelphia) 520 North York Road Phone: (215) 658-1430 Fax: (215) 658-1433

TEXAS

Carrollton 75006 (Dallas) 1300 Interstate 35 N, Suite 112 Phone: (972) 446-2996 Fax: (972) 446-8157

Houston 77043 4321 Sam Houston Parkway, West Suite 180 Phone: (713) 983-9910 Fax: (713) 983-6645

WASHINGTON

Auburn 98001(Seattle) 3320 West Valley HWY, North Building D, Suite 111 Phone: (253) 333-8353 Fax: (253) 333-9613

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BRITISH COLUMBIA 8520 Baxter Place

Burnaby, B.C. V5A 4T8

Phone: (604) 420-0102 Fax: (604) 420-3522

MANITOBA

1699 Dublin Avenue Winnipeg, Manitoba R3H 0H2

Phone: (204) 633-9259 Fax: (204) 632-1976

ONTARIO

505 Southgate Drive Guelph, Ontario N1H 6M7 Phone: (519) 767-4132 Fax: (519) 767-4131

QUÉBEC

1515 Ave.

St-Jean Baptiste, Suite 160 Québec, P.Q. G2F 5F2

Phone: (418) 877-7112 Fax: (418) 877-7123

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